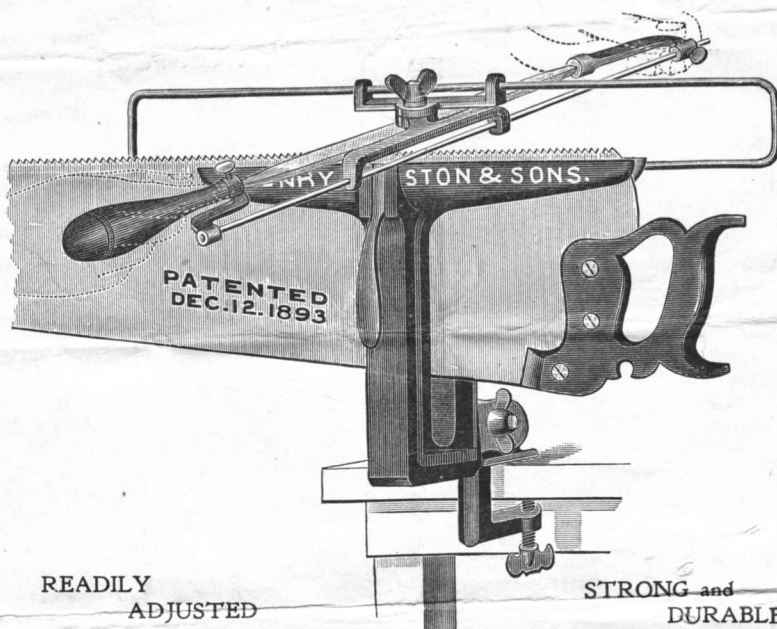


# DISSTON'S IMPROVED **B** Saw Clamp *and* Filing Guide



ESPECIALLY DESIGNED TO ASSIST THOSE NOT SKILLED IN THE ART OF  
FILING, TO FILE A SAW CORRECTLY.

This cut shows a saw and the guide in proper position for filing the first side. There are three marks on the upper hub of the swivel attachment, and one mark on the other. One of the three marks shows when it is in position for first side and the other designates when it is in position for filing the other side. The third, or centre mark, shows when it is in position for filing Rip saws. To obtain the correct position loosen the wing nut and move the guide around to the point desired; after tightening wing nut, loosen screw in file handle and adjust the file for the shape of tooth wanted.

A good way is to select a tooth of correct shape and let file down into it, tighten set-screw in handle, then file a tooth to see if the shape suits. If not, turn the file a little to the right or left and try another tooth until the proper shape is obtained. Then file every other tooth. When one side is filed, reverse saw and attachment and file the other teeth. For Rip Saws, place the file at right angles with the saw, as mentioned above, and file every tooth. Always keep the file as nearly horizontal as possible.

This guide is fitted to our No. 3 clamp and price includes Clamp, Filing Guide, File and Handle. Packed in wooden box, weight 22 lbs. each.

LIST PRICE \$20.00 per dozen.

**HENRY DISSTON & SONS, Incorporated.**

Keystone Saw, Tool, Steel and File Works.

PHILADELPHIA, PA. U. S. A.